



FORCE 8
Ahead of the Curve



From Contemporary Doors to Perfect Arched Frames

As the country's leading manufacturer and supplier of unique doors and special shaped frames, Force 8 have the entrance solution to grace any dwelling. Choose from our unique Decadence range with either a traditional woodgrain finish or our smooth aluminium look.

All our frames and doors are manufactured within our own factory in Stockport. Our profile bending process is unrivalled anywhere in the UK as our arched frames are manufactured from one single length of profile. No breaks or joints, just a blemish-free curve.



A Proven Pedigree

We build value into building products and raise the bar on quality and performance.

Wide Selection of Door Styles

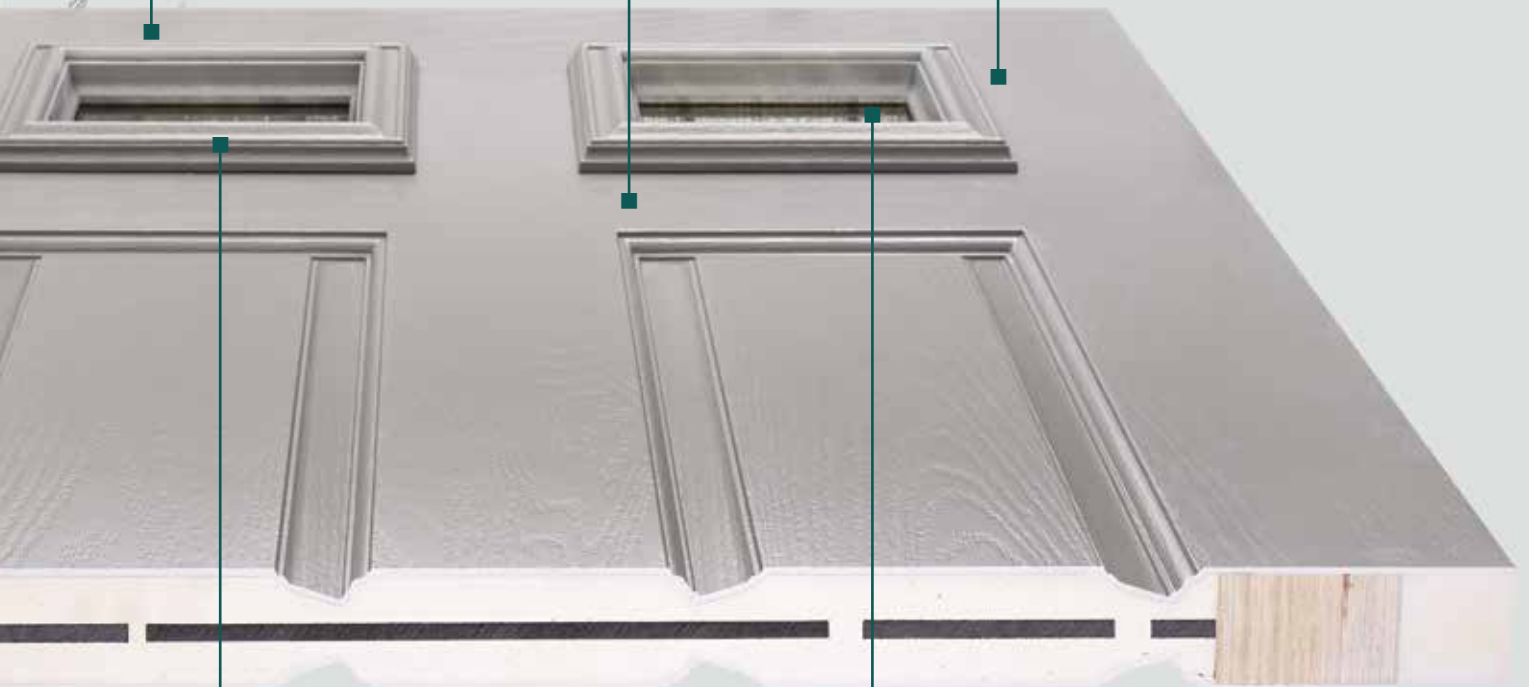
We have developed a range of traditional and contemporary door styles that will suit all tastes, house styles and budgets. Many of these styles are unique to us and include both glazed and unglazed options.

2 Finishes

Available in either a woodgrain or smooth finish, the 2mm thick GRP door skin is maintenance free and hard wearing. GRP is resistant to knocks and dents and looks like real wood.

Infinite Choice of Colours

Coated using a hard-wearing Polyurethane paint system similar to that used in the yacht industry, our doors are all available in a wide range of pre-finished colour options as well as our TrueGrain wood effect. All doors finished using our proprietary paint system come with a 10 year warranty against fade, loss of gloss and adhesion. (See page 4).



3 Glazing Frames

All glazed options are fitted using industry leading PAS 24 Compliant glazing cassettes from ODL. Many of our doors now come as standard with the new, contemporary, low profile TriSYS® Modern or Spotlight® options. For our more traditional door styles, we use the industry leading sculptured TriSYS® system (see page 54).

Extensive Range of Decorative Glass

Our doors come with a wide variety of unique decorative glass options that have been carefully designed to work with the various door styles. Whether it is traditional, contemporary or minimalist, we have options to cover all tastes and design styles.

Door Styles & Colours

With a vast selection of styles, an infinite choice of colours to choose from and even more online, our range of Contemporary and Traditional door designs feature smooth or woodgrain finishes. Coupled with our TriSYS®, TriSYS® Modern, Spotlights® or Craftsman glazing frames, you are sure to find the perfect match to your home.



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Standard Colours



White



Chartwell Green



Green



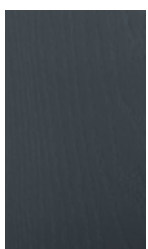
Red



Blue



Black



Anthracite

Premium Colours



Cream White



Agate Grey



Canyon



Cement Grey



Duck Egg



Duck Egg Blue



Bastille Blue



Prussian Blue



The West Waterloo Three
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Double Doors
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Woodgrain Colours



Olive



Thistle



Biscuit



Pashmina



Chilli Red



Aubergine



Irish Oak



Golden Oak



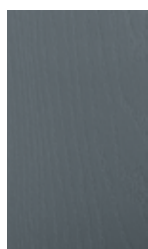
Teal



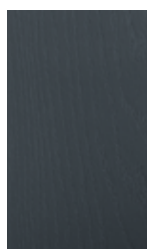
Silver Grey



Deep Lead



Slate Grey



Anthracite Grey



Steel Blue



Rosewood



Door Colour: **Aubergine**
Decorative Glass: **Nebraska**



Door Colour: **Chilli Red**
Decorative Glass: **Mystify**



Door Colour: **Teal**
Decorative Glass: **Topaz**



Door/Frame Colour: **Slate Grey**
Decorative Glass: **Simplicity**



The Gladstone

The Gladstone door range is a classic choice and remains popular with homeowners throughout the UK as their preferred door style. With a selection of glass options and colour choices, homeowners can personalise their door to make a beautiful welcome statement.

FEATURE IMAGE | Door Colour: **Silver Grey** | Decorative Glass: **Oak Park**



Door/Frame Colour: **Chartwell Green**
Decorative Glass: **Victorian Border**



Door Colour: **Red**
Decorative Glass: **Classic**



Door/Frame Colour: **Anthracite Grey**
Decorative Glass: **Impressions**



Door/Frame Colour: **Biscuit**
Decorative Glass: **Oak Park**





Door Colour: **Duck Egg**
Decorative Glass: **Gridlite Etch**



Door/Frame Colour: **Steel Blue**
Decorative Glass: **Nebraska**



Door Colour: **Canyon**
Decorative Glass: **Crystal Flowers**



Door/Frame Colour: **Silver Grey**
Decorative Glass: **Ohio**



The East Waterloo 1

Our East Waterloo 1 door range offers an understated style to suit any home. Choose from the standard East Waterloo 1 collection, or select an Arch option for additional style. A wide range of decorative glass and colour options are available throughout the range.

FEATURE IMAGE | Door Colour: **Chartwell Green** | Decorative Glass: **Gridlite Etch**





The East Waterloo 3

For customers looking to maximise the light coming into their home, the East Waterloo 3 range is the perfect choice. With a large selection of superior glass designs, homeowners can make a design statement with a beautiful, light-filled door.

FEATURE IMAGE | Door/Frame Colour: **Anthracite Grey** | Decorative Glass: **Montana**



Door/Frame Colour: **Slate Grey**
Decorative Glass: **Victorian Border**



Door Colour: **Pashmina**
Decorative Glass: **Classic**



Door/Frame Colour: **Anthracite Grey**
Decorative Glass: **Esprit**



Door Colour: **Chilli Red**
Decorative Glass: **Montana**



Door Colour: **Biscuit**
Decorative Glass: **Crystal Flowers**



Door/Frame Colour: **Silver Grey**
Decorative Glass: **Murano**



Door Colour: **Bastille Blue**
Decorative Glass: **Numbers (Style B)**



Door/Frame Colour: **Agate Grey**
Decorative Glass: **Montana**



The West Waterloo 1

When your door needs to offer privacy, the elegant West Waterloo 1 door range is a great choice. The Waterloo 1 range combines the perfect mix of traditional and modern aesthetics to suit any property.

FEATURE IMAGE | Door Colour: White | Decorative Glass: Crystal Flowers





The West Waterloo 3

The traditional West Waterloo 3 door range offers an attractive glass design that sits beautifully within the door panel to allow additional light into the home. And with a large choice of classic or contemporary glass designs to choose from, customers can personalise their door to make a real design statement.

FEATURE IMAGE | Door Colour: **Slate Grey** | Decorative Glass: **Satin**



Door/Frame Colour: **Cream White**
Decorative Glass: **Michigan**



Door Colour: **Aubergine**
Decorative Glass: **Victorian Border**



Door/Frame Colour: **Irish Oak**
Decorative Glass: **Montana**



Door Colour: **Duck Egg**
Decorative Glass: **Satin**



Door Colour: **Black**



Door/Frame Colour: **Silver Grey**
Decorative Glass: **Michigan**



Door Colour: **Olive**
Decorative Glass: **Crystal Flowers**



Door/Frame Colour: **Chartwell Green**
Decorative Glass: **Simplicity**



The Salisbury 2

The clean lines of the traditional Salisbury 2 door range provides a solid door solution for maximum privacy. And for customers wanting to add a small touch of light, subtle glass options are available to add both elegance while protecting privacy.

FEATURE IMAGE | Door/Frame Colour: **Agate Grey** | Decorative Glass: **Crystal Flowers**





The Salisbury 4

The Salisbury 4 range is a beautiful design classic with sophisticated door aesthetics. The classic style and choice of glass and colour options allows for personalisation to grace the entrance of any home.

FEATURE IMAGE | Door/Frame Colour: Black | Decorative Glass: Nebraska



Door/Frame Colour: **Golden Oak**
Decorative Glass: **Victorian Border**



Door Colour: **Green**
Decorative Glass: **Cotswold**



Door/Frame Colour: **Anthracite Grey**
Decorative Glass: **Montana**



Door Colour: **Prussian Blue**
Decorative Glass: **Nebraska**



Door Colour: **Bastille Blue**
Decorative Glass: **Entropy**



Door/Frame Colour: **Anthracite Grey**
Decorative Glass: **Paris**



Door Colour: **Aubergine**
Decorative Glass: **Cotswold**



Door/Frame Colour: **Steel Blue**
Decorative Glass: **Michigan**



The Collingwood

The beautiful Collingwood offers superior good looks and instant kerb appeal. And to make a real design statement, why not pick one of our exclusive glass designs with Entropy, Paris, Impressions or Waterside glass. For those looking for some additional privacy, an integral blind unit within the glass is the perfect choice too.

FEATURE IMAGE | Door/Frame Colour: **Black** | Decorative Glass: **Paris**



Door/Frame Colour: **Cream White**
Decorative Glass: **Victorian Border**



Door Colour: **Cement Grey**
Decorative Glass: **Simplicity**



Door/Frame Colour: **Slate Grey**
Decorative Glass: **Nebraska**



Door Colour: **Green**
Decorative Glass: **Venetian Blind**



1A



Door Colour: **Prussian Blue**
Decorative Glass: **Entropy**



Door/Frame Colour: **Anthracite Grey**
Decorative Glass: **Paris**



Door Colour: **Duck Egg**
Decorative Glass: **Crystal Flowers**



Door/Frame Colour: **Agate Grey**
Decorative Glass: **Waterside**



The Brunswick

The Brunswick half glazed door range lets the light shine in with its striking glass panel. The sophisticated door offers a stylish curved glass design that is timeless in its appeal.

FEATURE IMAGE | Door Colour: **Thistle** | Decorative Glass: **Crystal Flowers**



Door/Frame Colour: **Golden Oak**
Decorative Glass: **Classic**



Door Colour: **Canyon**
Decorative Glass: **Victorian Border**



Door/Frame Colour: **Chartwell Green**
Decorative Glass: **Gridlite Etch**



Door Colour: **Green**
Decorative Glass: **Zinc Star**





Door Colour: **Aubergine**
Decorative Glass: **Entropy**



Door/Frame Colour: **Anthracite Grey**
Decorative Glass: **Paris**



Door Colour: **Biscuit**
Decorative Glass: **Topaz**



Door/Frame Colour: **Chartwell Green**
Decorative Glass: **Waterside**



The Langton

The Langton three-quarter glazed door range offers maximise light to grace any home. With a choice of stylish glass from our collection, customers can offer understated elegance or a design statement to personalise their door.

FEATURE IMAGE | Door Colour: **White** | Decorative Glass: **Horizon**



Door/Frame Colour: **Silver Grey**
Decorative Glass: **Horizon**



Door Colour: **Duck Egg**
Decorative Glass: **Michigan**



Door/Frame Colour: **Black**
Decorative Glass: **Numbers (Style F)**



Door Colour: **Agate Grey**
Decorative Glass: **Element**





Door/Frame Colour: **Anthracite Grey**
Decorative Glass: **Oak Park**



Door Colour: **Duck Egg Blue**
Decorative Glass: **Monterey**



Door/Frame Colour: **Cement Grey**
Decorative Glass: **Greenfield**



Door Colour: **Thistle**
Decorative Glass: **Topaz**



The Trafalgar Square

An Arts and Crafts-style door that combines beautiful decorative glazing options with traditional styling and puts the focus on the beautiful woodgrain finish of these composite doors. The Trafalgar Square creates an elegant but welcoming entrance.

FEATURE IMAGE | Door Colour: **Silver Grey** | Decorative Glass: **Greenfield**



Door Colour: **Aubergine**
Decorative Glass: **3 Lite Kensington**



Door/Frame Colour: **Agate Grey**
Decorative Glass: **3 Lite Stipple**



Door Colour: **Red**
Decorative Glass: **6 Lite Kensington**



Door/Frame Colour: **Cream White**
Decorative Glass: **6 Lite Stipple**





Door Colour: **Prussian Blue**
Decorative Glass: **Monteray**



Door/Frame Colour: **Golden Oak**
Decorative Glass: **Topaz**



Door Colour: **Canyon**
Decorative Glass: **Michigan**



Door/Frame Colour: **Chartwell Green**
Decorative Glass: **Paris**



The Trafalgar

The Trafalgar door range offers traditional 1930's styling with all the modern-day properties expected of a beautiful composite door. The Trafalgar door top section has decorative glazing panels that create visual interest and welcoming light into your home too.

FEATURE IMAGE | Door Colour: **Pashmina** | Decorative Glass: **Monteray**



Door/Frame Colour: **Agate Grey**
Decorative Glass: **Numbers (Style F)**



Door Colour: **Teal**
Decorative Glass: **Leaded Grid on Satin**



Door/Frame Colour: **Slate Grey**
Decorative Glass: **Zinc Star**



Door Colour: **Duck Egg**
Decorative Glass: **Crystal Flowers**





Door Colour: **Teal**
Decorative Glass: **Topaz**



Door/Frame Colour: **Agate Grey**
Decorative Glass: **Paris**



Door Colour: **Chartwell Green**
Decorative Glass: **Oak Park**



Door/Frame Colour: **Anthracite Grey**
Decorative Glass: **Michigan**



The Sandon

The Sandon door range offers superior clean lines combining both modern and traditional aesthetics in one door. With a choice of beautiful colour and glass options, the door can be personalised to suit any home.

FEATURE IMAGE | Door Colour: **Golden Oak** | Decorative Glass: **Topaz**



Door/Frame Colour: **Rosewood**
Decorative Glass: **Waterside**



Door Colour: **Cream White**
Decorative Glass: **Victoriana**



Door/Frame Colour: **Silver Grey**
Decorative Glass: **Numbers (Style F)**



Door Colour: **Chilli Red**
Decorative Glass: **Edwardian**





Door/Frame Colour: **Chartwell Green**
Decorative Glass: **Bullseye**



Door Colour: **Pashmina**
Decorative Glass: **Victorian Border**



Door/Frame Colour: **Anthracite Grey**
Decorative Glass: **Majestic**



Door Colour: **Prussian Blue**
Decorative Glass: **Michigan**



The Canning 1, 2 or 3

The Canning door collection offers traditional country styling with an additional twist: a beautiful diamond-shape glazing panel that makes a true design statement. With a choice of one to three diamonds available, you can be as bold or as understated as you like.

FEATURE IMAGE | Door Colour: **Duck Egg** | Decorative Glass: **Simplicity**





The Deco Duke

The Deco Duke door range offers both modern and traditional aesthetics in one door. With a choice of tasteful colours and glass options to suit, make your house a home with the Deco Duke.

FEATURE IMAGE | Door Colour: Prussian Blue | Decorative Glass: Topaz



Door/Frame Colour: **Anthracite Grey**
Decorative Glass: **Topaz**



Door Colour: **Black**
Decorative Glass: **Mayfair**



Door/Frame Colour: **Chartwell Green**
Decorative Glass: **Worker Bee**



Door Colour: **Canyon**
Decorative Glass: **Victorian Border**



Door Colour: **Prussian Blue**
Decorative Glass: **Oak Park**



Door/Frame Colour: **Slate Grey**
Decorative Glass: **Monterey**



Door Colour: **Canyon**
Decorative Glass: **Element**



Door/Frame Colour: **Irish Oak**
Decorative Glass: **Victorian Border**



The Deco Stanley

The Deco Stanley is a simple and understated door that you can style in a number of ways to create your own look. Choose Art Deco-style glazing to create a heritage look or choose less detail for a superb contemporary appearance.

FEATURE IMAGE | Door/Frame Colour: **Chartwell Green** | Decorative Glass: **Victorian Border**





The Deco George

A twist on the Deco Stanley, the Deco George is a more dramatic design with a bold central glazing panel that gives great kerb appeal in a traditional design. The range of colours and glazing designs means you can personalise the style to achieve the look you want.

FEATURE IMAGE | Door Colour: Black | Decorative Glass: Oak Park



Door/Frame Colour: **Golden Oak**
Decorative Glass: **Oak Park**



Door Colour: **Olive**
Decorative Glass: **Monterey**



Door/Frame Colour: **Agate Grey**
Decorative Glass: **Element**



Door Colour: **Duck Egg**
Decorative Glass: **Victorian Border**



Door Colour: **Cement Grey**
Decorative Glass: **Michigan**



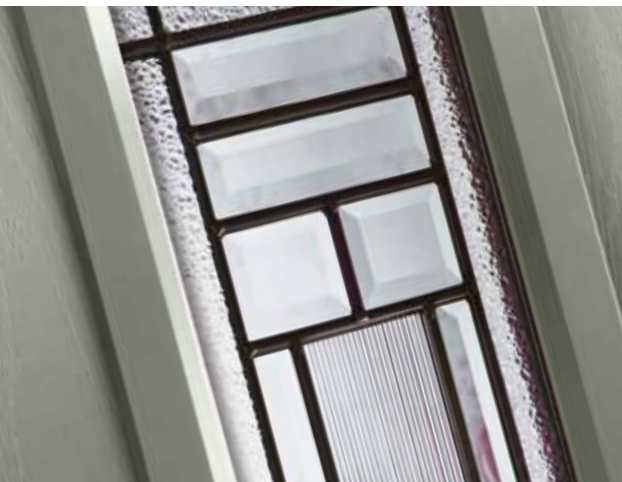
Door/Frame Colour: **Thistle**
Decorative Glass: **Aurora**



Door Colour: **Black**
Decorative Glass: **Fluted**



Door/Frame Colour: **Teal**
Decorative Glass: **Horizon**



The Redford

The 3 section glazing on the Redford creates a striking contemporary design. The larger glazed area against the simplicity of the flush door allows the glass to be the focal point on this stunning door style.

FEATURE IMAGE | Door Colour: **Slate Grey** | Decorative Glass: **Aurora**



NEW
FOR 2024



The Hornby

The Hornby door range offers a modern fresh approach which is available in both a cottage or flush slab design. Ideal for homeowners wanting a striking contemporary door design, or for customers wanting something a little more traditional, the Hornby door range offers superb flexibility and design possibilities.

FEATURE IMAGE | Door/Frame Colour: Golden Oak/Anthracite Grey | Decorative Glass: Victorian Border



Door/Frame Colour: **Golden Oak**
Decorative Glass: **Crystal Flowers**



Door Colour: **Deep Lead**
Decorative Glass: **Montana**



Door/Frame Colour: **Chartwell Green**
Decorative Glass: **Victorian Border**



Door Colour: **Aubergine**
Decorative Glass: **Michigan**



Benton
OPTION

Door/Frame Colour: **Anthracite Grey**
Decorative Glass: **Fluted**



Benton
OPTION

Door Colour: **Red**
Decorative Glass: **Victorian Border**



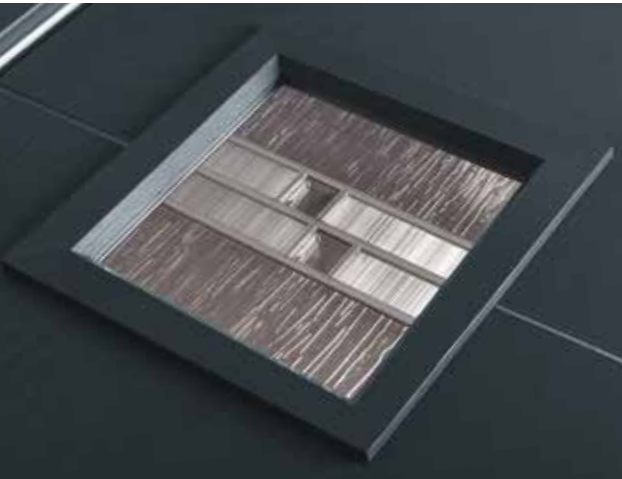
Benton
OPTION

Door/Frame Colour: **Cream White**
Decorative Glass: **Finesse**



Benton
OPTION

Door Colour: **Silver Grey**
Decorative Glass: **Aurora**



The Benton 1, 2, 3 or 4

INCLUDING **THE MODERNE BENTON**

The Benton door range is the ultimate in contemporary door styling. Suitable for homeowners wanting to achieve on-trend aesthetics, the Benton door offers a large range of glazing options and glazing positions to suit the most discerning homeowner.



FEATURE IMAGE | Door Colour: **Prussian Blue** | Decorative Glass: **Vetro**





Moderne
Benton
OPTION

Door/Frame Colour: **Anthracite Grey**
Decorative Glass: **Vetro**



Moderne
Benton
OPTION

Door Colour: **Teal**
Decorative Glass: **Greenwich**



Moderne
Benton
OPTION

Door/Frame Colour: **Agate Grey**
Decorative Glass: **Horizon**



Moderne
Benton
OPTION

Door Colour: **Duck Egg**
Decorative Glass: **Satin**



Wellington
OPTION

Door Colour: Chilli Red
Decorative Glass: Topaz*



Wellington
OPTION

Door/Frame Colour: Anthracite Grey
Decorative Glass: Etch Squares



Wellington
OPTION

Door Colour: Biscuit
Decorative Glass: Simplicity



Wellington
OPTION

Door/Frame Colour: Agate Grey
Decorative Glass: Crosswalk*



The Wellington

INCLUDING **THE MODERNE WELLINGTON**

The Wellington range offers contemporary styling with a beautiful glazing panel to let in light and make a real statement. The glass panel is available in a choice of styles and can be positioned either left, right or in the centre of the door.



FEATURE IMAGE | Door/Frame Colour: Anthracite Grey | Decorative Glass: Etch Squares



Moderne
Wellington
OPTION

Door Colour: Thistle
Decorative Glass: Horizon



Moderne
Wellington
OPTION

Door/Frame Colour: Agate Grey
Decorative Glass: Element



Moderne
Wellington
OPTION

Door Colour: Prussian Blue
Decorative Glass: Laguna



Moderne
Wellington
OPTION

Door/Frame Colour: Silver Grey
Decorative Glass: Strand



Moderne Wellington OPTION

Door/Frame Colour: Steel Blue
Decorative Glass: Salix



Moderne Wellington OPTION

Door Colour: Pashmina
Decorative Glass: Vapereux



Moderne Wellington OPTION

Door/Frame Colour: Cement Grey
Decorative Glass: Linosa



Moderne Wellington OPTION

Door Colour: Bastille Blue
Decorative Glass: Mystify



Door/Frame Colour: **Slate Grey**
Decorative Glass: **Matrix**



Door Colour: **Aubergine**
Decorative Glass: **Tahoe**



Door/Frame Colour: **Agate Grey**
Decorative Glass: **Rain**



Door Colour: **Canyon**
Decorative Glass: **Millennium**



The Dalton

Spotlights®

The Dalton composite door range offers contemporary good looks with the addition of slim glazing panels to add a subtle hint of light without any loss of privacy. The sleek modern styling makes a real door statement and is a popular choice for designer-led tastes.

FEATURE IMAGE | Door/Frame Colour: **Slate Grey** | Decorative Glass: **Matrix**





The Moderne Albert

The Moderne Albert epitomises modern style. It features four rectangular panels that can run horizontally or vertically and sit to the left, right or centre of the door. It's a door that's perfect for creating an architect-inspired, contemporary look

Spotlights®

FEATURE IMAGE | Door/Frame Colour: Anthracite Grey | Decorative Glass: Satin



Door/Frame Colour: **Slate Grey**
Decorative Glass: **Satin**



Door Colour: **Cement Grey**
Decorative Glass: **Fluted**



Door/Frame Colour: **Silver Grey**
Decorative Glass: **Satin**



Door Colour: **Prussian Blue**
Decorative Glass: **Fluted**



Door/Frame Colour: **Silver Grey**
Decorative Glass: **Salix**



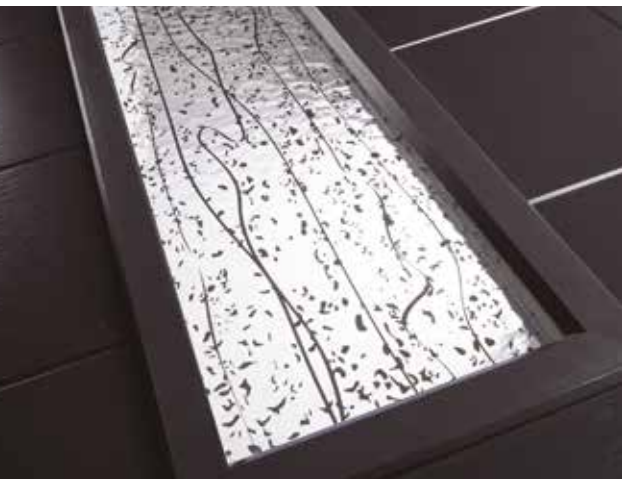
Door Colour: **Aubergine**
Decorative Glass: **Numbers (Style F)**



Door/Frame Colour: **Slate Grey**
Decorative Glass: **Linosa**



Door Colour: **Olive**
Decorative Glass: **Mystify**



The Moderne Stanley

A chic contemporary door design with a central glazed area that adds visual interest, wide horizontal panel detailing and a smooth finish that exudes sophistication. Choose a contemporary shade to stand out or a classic colour for understated appeal.



FEATURE IMAGE | Door Colour: **Black** | Decorative Glass: **Mystify**





The Moderne George

The elongated central glass design combined with the Moderne styling makes for a stunning door design that exudes class.

The larger glazing area allows the decorative glass element to take centre-stage and for light to flood in.



FEATURE IMAGE | Door/Frame Colour: Black/Cream White | Decorative Glass: Manhattan



Door/Frame Colour: **Chartwell Green**
Decorative Glass: **Element**



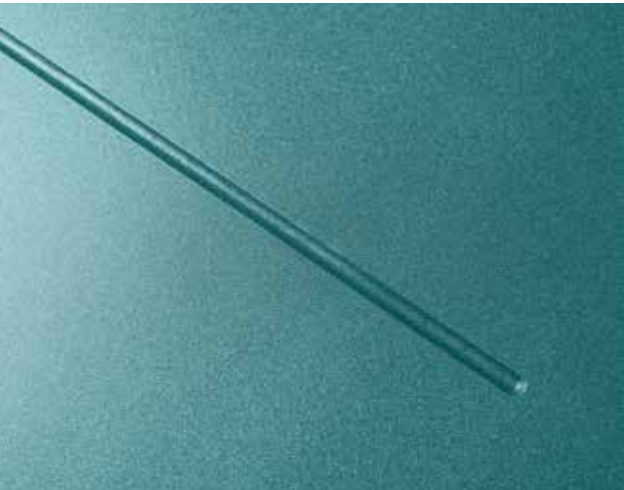
Door Colour: **Steel Blue**
Decorative Glass: **Manhattan**



Door/Frame Colour: **Agate Grey**
Decorative Glass: **Camden**



Door Colour: **Bastille Blue**
Decorative Glass: **Aurora**



The Monroe Smooth

The ever-popular Monroe Smooth design is one not to go unnoticed. Available in any RAL colour incorporating our TriSYS® Modern cassette to keep this sleek design.



FEATURE IMAGE | Door/Frame Colour: Silver Grey/Anthracite Grey | Decorative Glass: Laguna



Door Colour: **Bastille Blue**
Frame Colour: **Anthracite Grey**



Door/Frame Colour: **Agate Grey**
Decorative Glass: **Numbers (Style C)**



Door Colour: **Teal**
Decorative Glass: **Etched Lines**



Door/Frame Colour: **Chartwell Green**
Decorative Glass: **Laguna**



Door/Frame Colour: **Golden Oak**



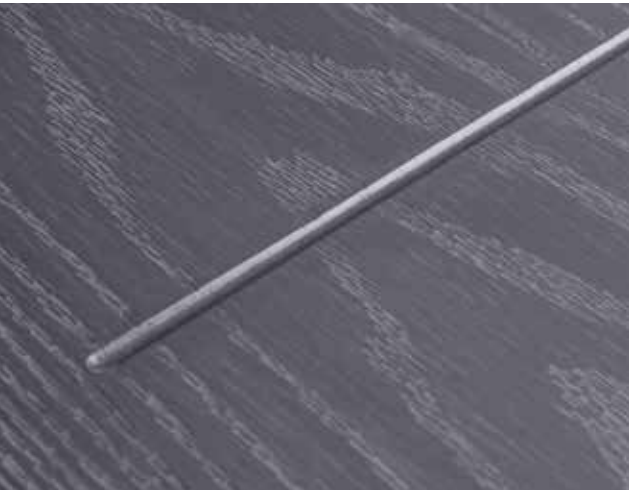
Door Colour: **Irish Oak**
Frame Colour: **Anthracite Grey**



Door/Frame Colour: **Rosewood**



Door/Frame Colour: **Slate Grey**



The Monroe Grained

The most sought after design. Same as the Monroe Smooth but grained.



FEATURE IMAGE | Door/Frame Colour: Irish Oak/Anthracite Grey





The Canton Smooth

Who says you have to add glass to create the perfect door. Get the perfect contemporary look with a striking dual colour.



FEATURE IMAGE | Door/Frame Colour: Aubergine/Black | Decorative Glass: Etched Lines



Door/Frame Colour: **Anthracite Grey**
Accent Colour: **Teal**



Door/Frame Colour: **Slate Grey**



Door/Frame Colour: **Cement Grey**
Decorative Glass: **Numbers (Style C)**



Door/Frame Colour: **Prussian Blue/Anthracite**
Decorative Glass: **Etched Lines**



Door/Frame Colour: Anthracite Grey
Accent Colour: Golden Oak



Door/Frame Colour: Rosewood



Door Colour: Irish Oak
Frame Colour: Anthracite Grey



Door/Frame Colour: Golden Oak



The Canton Grained

Just like our Canton Smooth but with a grained finish. Want to let some natural light in? Choose from our vast glass range adding a Modern TriSYS® cassette to complete the look.



FEATURE IMAGE | Door/Frame Colour: Golden Oak





The Howell Smooth

This sleek, modern design is manufactured with our state-of-the-art machinery, etching the door to give you a more desired look.



FEATURE IMAGE | Door/Frame Colour: Anthracite Grey



Door/Frame Colour: **Slate Grey**
Accent Colour: **Chilli Red**



Door/Frame Colour: **Anthracite Grey**



Door/Frame Colour: **Steel Blue**
Decorative Glass: **Numbers (Style C)**



Door/Frame Colour: **Aubergine/Anthracite**
Decorative Glass: **Laguna**



Door/Frame Colour: **Slate Grey**
Accent Colour: **Irish Oak**



Door Colour: **Golden Oak**
Frame Colour: **Anthracite Grey**



Door/Frame Colour: **Rosewood**



Door/Frame Colour: **Irish Oak**



The Howell Grained

This popular design is also offered in our grained finish. Make it personal to you with a choice of single or accent colour options and you'll be the talk of the neighbourhood!



FEATURE IMAGE | Door/Frame Colour: **Slate Grey** | Accent Colour: **Irish Oak**





The Flint Smooth

This unique, stylish design is manufactured to give the look of aluminium with all the benefits of our composite door. Add our Modern TriSYS® cassette to complete the perfect look. Available in any RAL colour.



FEATURE IMAGE | Door/Frame Colour: Cement Grey



Door/Frame Colour: **Anthracite Grey**
Accent Colour: **Bastille Blue**



Door/Frame Colour: **Silver Grey**



Door/Frame Colour: **Agate Grey**
Decorative Glass: **Numbers (Style C)**



Door/Frame Colour: **Teal/Anthracite Grey**
Decorative Glass: **Sticks**



Door/Frame Colour: **Anthracite Grey**
Accent Colour: **Golden Oak**



Door Colour: **Irish Oak**
Frame Colour: **Anthracite Grey**



Door/Frame Colour: **Golden Oak**



Door/Frame Colour: **Rosewood**



The Flint Grained

The same design as the smooth available with a grained finish for a more traditional feel.



FEATURE IMAGE | Door/Frame Colour: **Anthracite Grey** | Accent Colour: **Irish Oak**





Door/Frame Colour: **Agate Grey**
Decorative Glass: **Strand**



Door/Frame Colour: **Silver Grey**
Decorative Glass: **Horizon**



Double Doors

Our contemporary double doors are a superb addition to a home. They are both sleek and stylish creating a seamless entrance to and from the outside - or perfect for internal room separators too. With a range of style options, our contemporary double doors blend beautifully with your property's surroundings.

FEATURE IMAGE | Door Colour: **Thistle** | Decorative Glass: **Venetian Blinds**



Door Colour: **Black**
Decorative Glass: **Fluted**



Door/Frame Colour: **Slate Grey**
Accent Colour: **Irish Oak**



Custom Etch Letters and Numbers

The ODL range of Custom Etch Letters and Numbers is available in a range of 4 standard styles (and 5 typefaces) ranging from traditional to contemporary and make a striking statement whether used in the door glass itself or in the sidelights/toplights.

We offer standard sizes for many of our most popular door configurations and also offer a custom size service for use in Toplights, Sidelights and for other door glass sizes.

Our range of styles have clear numbers on a sandblasted background, but negative versions with sandblasted characters on a clear background are also available.

All our custom etch designs are produced using sandblast techniques and with our computer designed 'resist' cutter, we can ensure perfectly created letters and numbers every time.

Once the design is created, it is then incorporated within a high performance insulated glass unit using warm edge spacer and low E glass. For sidelights and areas where extra security may be required, we also offer the range in our Security+ laminated glass units.



Door: Collingwood Glass Design: Style F Font Style: Dekar



The East Waterloo 1
The East Waterloo 3



The West Waterloo 1
The West Waterloo 3



The Collingwood



The Brunswick



The Langton

Style Options



Font Style: Bodoni



Font Style: Bodoni



Font Style: Bodoni



Font Style: Bodoni

Font Options

Bodoni

0123456789 ABC abc

Dekar

0123456789 ABC abc

Franklin

0123456789 ABC abc

Ink

0123456789 ABC abc

WILL?W 0123456789 ABC



Door: West Waterloo 1 Glass Design: Style C Font Style: Ink



The Trafalgar Square



The Trafalgar



The Sandon



The Deco George



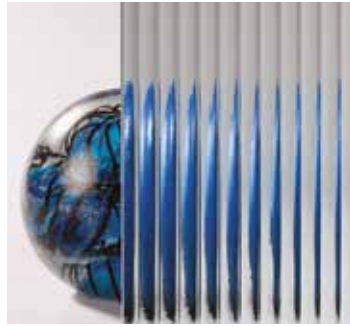
The Wellington
The Moderne Wellington

'Textures' Glass

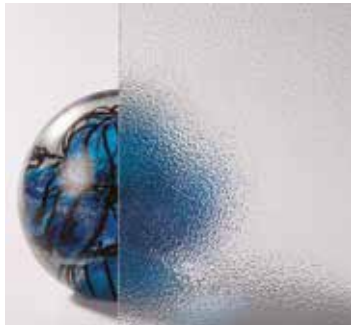
Our 'Textures' glass range comprises a range of unique patterned glass designs that offer a wide range of choice for both contemporary and traditional doors.



Rain



Fluted



Pinpoint



Satin

Door Style	Rain	Fluted	Pinpoint	Satin
Benton	■	■	■	■
Brunswick	■		■	■
Canning	■		■	■
Collingwood	■	■	■	■
Dalton	■			
Deco Duke				■
Deco George	■		■	■
Deco Stanley		■		■
East Waterloo	■		■	■
Gladstone	■	■	■	■
Hornby	■		■	■
Langton	■		■	■
Moderne Albert		■		■
Moderne George	■	■	■	■
Moderne Stanley	■	■	■	■
Moderne Wellington	■	■	■	■
Redford	■	■	■	■
Salisbury	■		■	■
Sandon				■
Trafalgar	■			■
Trafalgar Square				■
Wellington	■	■	■	■
West Waterloo	■			■

Pilkington Patterned Glass

Our door collection can also be supplied from a selection of Pilkington patterned glass options. The range is perfectly suited for allowing light into your property as well as creating your preferred level of privacy.



Arctic



Autumn



Chantilly



Charcoal Sticks



Contora



Cotswold



Digital



Everglade



Flemish



Florielle



Mayflower



Minster



Pelerine



Stippolyte



Sycamore



Taffeta

Sidelight Options

Alongside our extensive door range, we offer a full set of GRP side panel options to complement your door choice. We offer these in both Contemporary and Traditional styles with glazing to match.



Solid



Salisbury 2



Salisbury 4



Gladstone



Langton



Wellington



Full Glazed



Mid Glazed

Technical Specifications

ODL Door Products

Manufactured using grained and smooth impact-resistant GRP SMC skins and available in a wide variety of styles and colours including wood stains. Stiles and Rails are manufactured from a water-resistant pure PVC polymer and reinforced using LVL (laminated veneered lumber) timbers with a minimum density of 570 kg/m³.



The SMC skins and sub frame door assembly are fully bonded using a Urethane Adhesive Resin.

The door is filled with CFC-Free Polyurethane foam, a superb insulation material which vastly reduces the transfer of heat through the door. With a density 44.5 - 45.5 kg/m³ this provides insulation that as part of a doorset assembly achieve a U value as low as 0.8W/m²k

Security

The door slab along with the glazing system are major components of any doorset. The Capstone slab using the SecureDesign board reinforcing and coupled with the ODL glazing cassette systems is a proven combination for achieving a security level to PAS24:2016 the industries enhanced security standard which is a requirement to achieve certification for Secured by Design the police initiative to protect against unlawful entry of a property and Document Q of the Building Regulations.

Door slabs offered by ODL are manufactured as part of the BM Trada Q-Mark scheme for quality, allowing us to have full traceability for all factory processes.

Glazing and Ancillary Options

Frames: Glazing cassettes used to frame our glass are available in four options (door design dependent) and are fully de-glazeable should there be need to change the glass design.



Dentil Shelf (Trafalgar Square): Architecturally-correct to enhance the look of the Craftsman style door.

Manufactured from GRP SMC in a wood grain finish to complement the Craftsman door. Screw-fixed into the SecureDesign board and supplied with matching screw hole covers.



Glass

All the double and triple glazed units used in our doors are manufactured to the highest standard and come with recognised accreditations for performance, strength and thermal efficiency.

All units are made with toughened glass which is up to 5 times stronger than ordinary annealed glass and complies with EN12150, the International standard for safety glass.



Inward
or Outward
Opening Options
Available



It's the Ultimate Stable Door with PAS24

In addition to different colours and styles, the Force 8 Stable door can be fabricated to open outwards as well as inwards, giving it a unique versatility that as far as the company understands, is not available from any other manufacturer. Combined with a bespoke locking system which delivers impeccable security, it features a hook and anti-lift pin on both the top and bottom leaf, along with a combination of hook and deadbolt centre cases. We are also able to offer the stable door in either traditional woodgrain or our new contemporary smooth finish.



A Door and a Half

Our new Door and a Half is our latest innovation, the hinged side panel allows a wider entrance for easier access for wheelchairs or deliveries. The main door operates Independently from the side panel so the whole system operates like a normal door, but by unlocking the side panel you can gain greater access. The door is fitted with a traditional Yale night latch and 5 lever mortice deadlock for extra security. This system is available with any door design within our range from traditional to contemporary, and in any colour.

Arched French Doors

Our Arched French Doors have the same flexibility as our Door and a Half. The main door operates Independently from the other half, but when needed both doors can be opened together. The doors are also fitted with a traditional Yale night latch and 5 lever mortice deadlock for extra security.

FORCE8
Ahead of the Curve

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